

I claim:

- 5 I 1. A method for inspecting a BGA joint, comprising the steps of:
finding a location of the BGA joint;
improving the location using a fine locator;
measuring, in a slice image, a plurality of diameters through the BGA joint
at predetermined angles; and
10 applying a rule to compare the measured diameters to an expected
diameter.
- 15 2. A method for inspecting a BGA joint as claimed in claim 1, wherein the
plurality of diameters are measured at the located center of the BGA joint.
3. A method for inspecting a BGA joint as claimed in claim 1, wherein the step
of finding the location of the BGA joint comprises applying a centroid-based
rough locator to the slice image.
- 20 4. A method for inspecting a BGA joint as claimed in claim 1, wherein the fine
locator comprises:
applying a plurality of locator windows over the BGA joint;
locating two ball edges within a locator window; and
determining a midpoint between the two ball edges.
- 25 5. A method for inspecting a BGA joint as claimed in claim 4, wherein locating
two ball edges within a locator window comprises applying a derivative edge
finder on either side of the BGA joint.
- 30 6. A method for inspecting a BGA joint as claimed in claim 5, wherein the step
of locating two ball edges within the locator window is repeated for each of
the plurality of locator windows.

7. A method for inspecting a BGA joint as claimed in claim 1, wherein the rule comprises calculating a sum in the form of:

$$\sum_{i=1}^N (D-d[i])^2$$

5 where D is an expected diameter and d[i] are the measured diameters.

8. A method for inspecting a BGA joint as claimed in claim 7, wherein the rule further comprises comparing the sum to a threshold.

- 10 9. A method for inspecting a region of interest, comprising the steps of:
acquiring data corresponding to a number of horizontal slice images
extending through an object of interest; and
locating a best horizontal slice image from the number of horizontal slice
images, the locating step comprising:
15 computing, for at least two of the horizontal slice images,
an amount of solder within each of the at least two horizontal slice
images; and
reviewing a distribution of the computed amounts of solder.